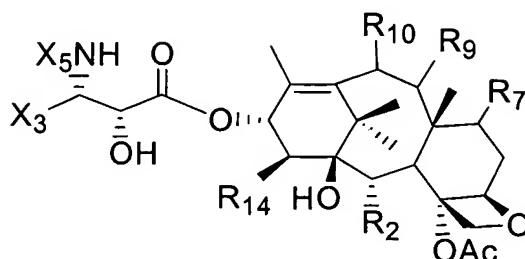


IN THE CLAIMS:

Claim 1. (Original): A taxane having the formula



wherein

$R_2$  is acyloxy;

$R_7$  is  $R_{7a}COO^-$ ;

$R_{7a}$  is hydrocarbyl, substituted hydrocarbyl, or heterocyclo wherein said hydrocarbyl or substituted hydrocarbyl contains carbon atoms in the alpha and beta positions relative to the carbon atom of which  $R_{7a}$  is a substituent and wherein said substituted hydrocarbyl is substituted with a group selected from halogen, heterocyclo, alkoxy, alkenoxy, alkynoxy, aryloxy, hydroxy, protected hydroxy, acyloxy, nitro, cyano, thiol, ketals, acetals and ethers;

$R_9$  is keto, hydroxy, or acyloxy;

$R_{10}$  is hydroxy;

$R_{14}$  is hydrido or hydroxy;

$X_3$  is substituted or unsubstituted alkyl, alkenyl, alkynyl or heterocyclo;

$X_5$  is  $-COX_{10}$ ,  $-COOX_{10}$ , or  $-CONHX_{10}$ ;

$X_{10}$  is hydrocarbyl, substituted hydrocarbyl, or heterocyclo; and

Ac is acetyl.

Claim 2. (Original): The taxane of claim 1 wherein  $R_{7a}$  is substituted or unsubstituted  $C_2 - C_8$  alkyl,  $C_2 - C_8$  alkenyl or  $C_2 - C_8$  alkynyl.

Claim 3. (Original): The taxane of claim 2 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 4. (Original): The taxane of claim 2 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 5. (Original): The taxane of claim 2 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 6. (Original): The taxane of claim 2 wherein  $R_{14}$  is hydrido.

Claim 7. (Original): The taxane of claim 6 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 8. (Original): The taxane of claim 6 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 9. (Original): The taxane of claim 6 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 10. (Original): The taxane of claim 2 wherein  $R_2$  is benzoyloxy.

Claim 11. (Original): The taxane of claim 10 wherein  $X_3$  is 2-furyl, 3-furyl, 2-

thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 12. (Original): The taxane of claim 10 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 13. (Original): The taxane of claim 10 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is phenyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is t-butyl.

Claim 14. (Original): The taxane of claim 2 wherein R<sub>14</sub> is hydrido and R<sub>9</sub> is keto.

Claim 15. (Original): The taxane of claim 14 wherein X<sub>3</sub> is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 16. (Original): The taxane of claim 14 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 17. (Original): The taxane of claim 14 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is phenyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is t-butyl.

Claim 18. (Original): The taxane of claim 2 wherein R<sub>2</sub> is benzoyloxy and R<sub>9</sub> is keto.

Claim 19. (Original): The taxane of claim 18 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 20. (Original): The taxane of claim 18 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 21. (Original): The taxane of claim 18 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 22. (Original): The taxane of claim 2 wherein  $R_{14}$  is hydrido and  $R_2$  is benzoyloxy.

Claim 23. (Original): The taxane of claim 22 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 24. (Original): The taxane of claim 22 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 25. (Original): The taxane of claim 22 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 26. (Original): The taxane of claim 2 wherein  $R_{14}$  is hydrido,  $R_9$  is keto, and  $R_2$  is benzoyloxy.

Claim 27. (Original): The taxane of claim 26 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 28. (Original): The taxane of claim 26 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 29. (Original): The taxane of claim 26 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 30. (Original): The taxane of claim 1 wherein  $R_{7a}$  is  $C_2 - C_8$  alkyl.

Claim 31. (Original): The taxane of claim 30 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 32. (Original): The taxane of claim 30 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 33. (Original): The taxane of claim 30 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 34. (Original): The taxane of claim 30 wherein  $R_{14}$  is hydrido.

Claim 35. (Original): The taxane of claim 34 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 36. (Original): The taxane of claim 34 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 37. (Original): The taxane of claim 34 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 38. (Original): The taxane of claim 30 wherein  $R_2$  is benzoyloxy.

Claim 39. (Original): The taxane of claim 38 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 40. (Original): The taxane of claim 38 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 41. (Original): The taxane of claim 38 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 42. (Original): The taxane of claim 30 wherein  $R_{14}$  is hydrido and  $R_9$  is keto.

Claim 43. (Original): The taxane of claim 42 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 44. (Original): The taxane of claim 42 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 45. (Original): The taxane of claim 42 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 46. (Original): The taxane of claim 30 wherein  $R_2$  is benzoyloxy and  $R_9$  is keto.

Claim 47. (Original): The taxane of claim 46 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 48. (Original): The taxane of claim 46 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 49. (Original): The taxane of claim 46 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 50. (Original): The taxane of claim 30 wherein  $R_{14}$  is hydrido and  $R_2$  is benzoyloxy.

Claim 51. (Original): The taxane of claim 50 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 52. (Original): The taxane of claim 50 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 53. (Original): The taxane of claim 50 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 54. (Original): The taxane of claim 30 wherein  $R_{14}$  is hydrido,  $R_9$  is keto, and  $R_2$  is benzoyloxy.

Claim 55. (Original): The taxane of claim 54 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 56. (Original): The taxane of claim 54 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-\text{COOX}_{10}$  and



$X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 57. (Original): The taxane of claim 54 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 58. (Original): The taxane of claim 1 wherein  $R_{7a}$  is ethyl.

Claim 59. (Original): The taxane of claim 58 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 60. (Original): The taxane of claim 58 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 61. (Original): The taxane of claim 58 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 62. (Original): The taxane of claim 58 wherein  $R_{14}$  is hydrido.

Claim 63. (Original): The taxane of claim 62 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 64. (Original): The taxane of claim 62 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and

$X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 65. (Original): The taxane of claim 62 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 66. (Original): The taxane of claim 58 wherein  $R_2$  is benzoyloxy.

Claim 67. (Original): The taxane of claim 66 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 68. (Original): The taxane of claim 66 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 69. (Original): The taxane of claim 66 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-COOX_{10}$  and  $X_{10}$  is t-butyl.

Claim 70. (Original): The taxane of claim 58 wherein  $R_{14}$  is hydrido and  $R_9$  is keto.

Claim 71. (Original): The taxane of claim 70 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 72. (Original): The taxane of claim 70 wherein  $X_5$  is  $-COX_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-

pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 73. (Original): The taxane of claim 70 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is phenyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is t-butyl.

Claim 74. (Original): The taxane of claim 58 wherein R<sub>2</sub> is benzoyloxy and R<sub>9</sub> is keto.

Claim 75. (Original): The taxane of claim 74 wherein X<sub>3</sub> is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 76. (Original): The taxane of claim 74 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 77. (Original): The taxane of claim 74 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is phenyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is t-butyl.

Claim 78. (Original): The taxane of claim 58 wherein R<sub>14</sub> is hydrido and R<sub>2</sub> is benzoyloxy.

Claim 79. (Original): The taxane of claim 78 wherein X<sub>3</sub> is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 80. (Original): The taxane of claim 78 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 81. (Original): The taxane of claim 78 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 82. (Original): The taxane of claim 58 wherein  $\text{R}_{14}$  is hydrido,  $\text{R}_9$  is keto, and  $\text{R}_2$  is benzoyloxy.

Claim 83. (Original): The taxane of claim 82 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 84. (Original): The taxane of claim 82 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 85. (Original): The taxane of claim 82 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

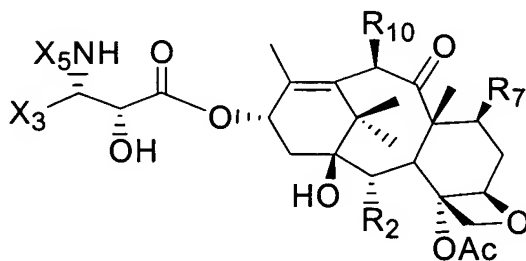
Claim 86. (Original): The taxane of claim 82 wherein  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 87. (Original): The taxane of claim 86 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

alkynyl.

Claim 88. (Original): The taxane of claim 86 wherein  $X_3$  is cycloalkyl.

Claim 89. (Original): A taxane having the formula



$R_2$  is benzoyloxy;

$R_7$  is  $R_{7a}COO^-$ ;

$R_{10}$  is hydroxy;

$X_3$  is substituted or unsubstituted alkyl, alkenyl, alkynyl, or heterocyclo;

$X_5$  is  $-COX_{10}$ ,  $-COOX_{10}$ , or  $-CONHX_{10}$ ;

$X_{10}$  is hydrocarbyl, substituted hydrocarbyl, or heterocyclo; and

$R_{7a}$  is hydrocarbyl, substituted hydrocarbyl, or heterocyclo wherein said hydrocarbyl or substituted hydrocarbyl contains carbon atoms in the alpha and beta positions relative to the carbon of which  $R_{7a}$  is a substituent and wherein said substituted hydrocarbyl is substituted with a group selected from halogen, heterocyclo, alkoxy, alkenoxy, alkynoxy, aryloxy, hydroxy, protected hydroxy, acyloxy, nitro, cyano, thiol, ketals, acetals and ethers; and

Ac is acetyl.

Claim 90. (Original): The taxane of claim 89 wherein  $X_3$  is 2-furyl, 3-furyl, 2-

thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 91. (Original): The taxane of claim 90 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 92. (Original): The taxane of claim 90 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is phenyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is t-butyl.

Claim 93. (Original): The taxane of claim 89 wherein X<sub>3</sub> is furyl or thienyl.

Claim 94. (Original): The taxane of claim 93 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 95. (Original): The taxane of claim 93 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is phenyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is t-butyl.

Claim 96. (Original): The taxane of claim 90 wherein X<sub>3</sub> is cycloalkyl.

Claim 97. (Original): The taxane of claim 96 wherein X<sub>5</sub> is -COX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl, C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl, or X<sub>5</sub> is -COOX<sub>10</sub> and X<sub>10</sub> is substituted or unsubstituted C<sub>1</sub> - C<sub>8</sub> alkyl, C<sub>2</sub> - C<sub>8</sub> alkenyl, or C<sub>2</sub> - C<sub>8</sub> alkynyl.

Claim 98. (Original): The taxane of claim 96 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 99. (Original): The taxane of claim 90 wherein  $X_3$  is isobutenyl.

Claim 100. (Original): The taxane of claim 99 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 101. (Original): The taxane of claim 99 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 102. (Original): The taxane of claim 89 wherein  $\text{R}_{7a}$  is ethyl or propyl.

Claim 103. (Original): The taxane of claim 102 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 104. (Original): The taxane of claim 103 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 105. (Original): The taxane of claim 103 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 106. (Original): The taxane of claim 102 wherein  $X_3$  is furyl or thienyl.

Claim 107. (Original): The taxane of claim 106 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 108. (Original): The taxane of claim 106 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 109. (Original): The taxane of claim 102 wherein  $X_3$  is cycloalkyl.

Claim 110. (Original): The taxane of claim 109 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 111. (Original): The taxane of claim 109 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 112. (Original): The taxane of claim 102 wherein  $X_3$  is isobutenyl.

Claim 113. (Original): The taxane of claim 112 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 114. (Original): The taxane of claim 112 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.



Claim 115. (Original): The taxane of claim 89 wherein  $X_3$  is furyl or thienyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl.

Claim 116. (Original): The taxane of claim 89 wherein  $X_3$  is substituted furyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 117. (Original): The taxane of claim 89 wherein  $X_3$  is substituted thienyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 118. (Original): The taxane of claim 89 wherein  $X_3$  is isobutenyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 119. (Original): The taxane of claim 89 wherein  $X_3$  is alkyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 120. (Original): The taxane of claim 89 wherein  $X_3$  is isobutenyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 121. (Original): The taxane of claim 89 wherein  $X_3$  is cycloalkyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 122. (Original): A pharmaceutical composition comprising the taxane of claim 1 and at least one pharmaceutically acceptable carrier.

Claim 123. (Original): The pharmaceutical composition of claim 122 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 124. (Original): The pharmaceutical composition of claim 123 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 125. (Original): The pharmaceutical composition of claim 123 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 126. (Original): The pharmaceutical composition of claim 122 wherein  $\text{R}_{7a}$  is ethyl or propyl.

Claim 127. (Original): The pharmaceutical composition of claim 126 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_2 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 128. (Original): The pharmaceutical composition of claim 127 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is substituted or unsubstituted phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is substituted or unsubstituted  $\text{C}_1 - \text{C}_8$  alkyl,  $\text{C}_2 - \text{C}_8$  alkenyl, or  $\text{C}_2 - \text{C}_8$  alkynyl.

Claim 129. (Original): The pharmaceutical composition of claim 127 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 130. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is furyl or thienyl,  $\text{R}_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and

$X_{10}$  is t-butyl.

Claim 131. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is substituted or unsubstituted furyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 132. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is substituted or unsubstituted thienyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 133. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is isobutenyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 134. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is alkyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 135. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is 2-furyl or 2-thienyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 136. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is 2-furyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 137. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is 2-thienyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 138. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$

is isobutenyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 139. (Original): The pharmaceutical composition of claim 123 wherein  $X_3$  is cycloalkyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 140. (Original): A composition for oral administration comprising the taxane of claim 1 and at least one pharmaceutically acceptable carrier.

Claim 141. (Original): The composition of claim 140 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 142. (Original): The composition of claim 140 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 143. (Original): The composition of claim 140 wherein  $R_{7a}$  is ethyl or propyl.

Claim 144. (Original): The composition of claim 143 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_2 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 145. (Original): The composition of claim 144 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 146. (Original): The composition of claim 144 wherein  $X_3$  is furyl, thienyl or isobutenyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  wherein  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  wherein  $X_{10}$  is t-butyl.

Claim 147. (Original): The composition of claim 140 wherein  $X_3$  is alkyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 148. (Original): The composition of claim 146 wherein  $X_3$  is 2-furyl or 2-thienyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl or  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl.

Claim 149. (Original): The composition of claim 148 wherein  $X_3$  is 2-furyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl.

Claim 150. (Original): The composition of claim 148 wherein  $X_3$  is 2-thienyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 151. (Original): The composition of claim 146 wherein  $X_3$  is isobutenyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 152. (Original): The composition of claim 151 wherein  $X_3$  is isobutenyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 153. (Original): A method of inhibiting tumor growth in a mammal, said method comprising orally administering a therapeutically effective amount of a pharmaceutical composition containing the taxane of claim 1 and at least one pharmaceutically acceptable carrier.

Claim 154. (Original): The method of claim 153 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 155. (Original): The method of claim 154 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 156. (Original): The method of claim 153 wherein  $R_{7a}$  is ethyl or propyl.

Claim 157. (Original): The method of claim 156 wherein  $X_3$  is 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-pyridyl, 3-pyridyl, 4-pyridyl,  $C_1 - C_8$  alkyl,  $C_2 - C_8$  alkenyl, or  $C_2 - C_8$  alkynyl.

Claim 158. (Original): The method of claim 157 wherein  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 159. (Original): The method of claim 153 wherein  $X_3$  is furyl, thienyl or isobutenyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 160. (Original): The method of claim 159 wherein  $X_3$  is alkyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 161. (Original): The method of claim 159 wherein  $X_3$  is 2-furyl or 2-thienyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl or  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl.

Claim 162. (Original): The method of claim 161 wherein  $X_3$  is 2-furyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl.

Claim 163. (Original): The method of claim 159 wherein  $X_3$  is 2-thienyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 164. (Original): The method of claim 159 wherein  $X_3$  is isobutenyl,  $R_{7a}$  is ethyl, and  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl, or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 165. (Original): The method of claim 164 wherein  $X_3$  is isobutenyl,  $R_{7a}$  is ethyl,  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 166. (Original): A method of inhibiting tumor growth in a mammal, said method comprising orally administering a therapeutically effective amount of a pharmaceutical composition containing the taxane of claim 89 and at least one pharmaceutically acceptable carrier.

Claim 167. (Currently amended): The method of claim 166 wherein  $X_3$  is isobutenyl, furyl or thienyl,  $R_{7a}$  is ethyl,  ~~$X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl~~  $X_5$  is  $-\text{COX}_{10}$  and  $X_{10}$  is phenyl or  $X_5$  is  $-\text{COOX}_{10}$  and  $X_{10}$  is t-butyl.

Claim 168. (Original): A pharmaceutical composition comprising the taxane of claim 89 and at least one pharmaceutically acceptable carrier.

Claim 169. (Original): A pharmaceutical composition comprising the taxane of claim 93 and at least one pharmaceutically acceptable carrier.

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**REMARKS**

Amendment to claim 167 is made to eliminate an obvious typographical error by eliminating the redundancy of the definition of  $X_5$ . Upon entry of this preliminary amendment, claims 1-169 will be pending in the application.

No new matter has been added by this amendment. Favorable consideration and early allowance of all pending claims is requested.



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**CONCLUSION**

The Examiner is authorized to charge any underpayment or to credit any overpayment associated with this amendment to Deposit Account No. 19-1345.

Respectfully submitted,

A handwritten signature in black ink, appearing to read 'E. Hejlek', is written over a horizontal line.

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